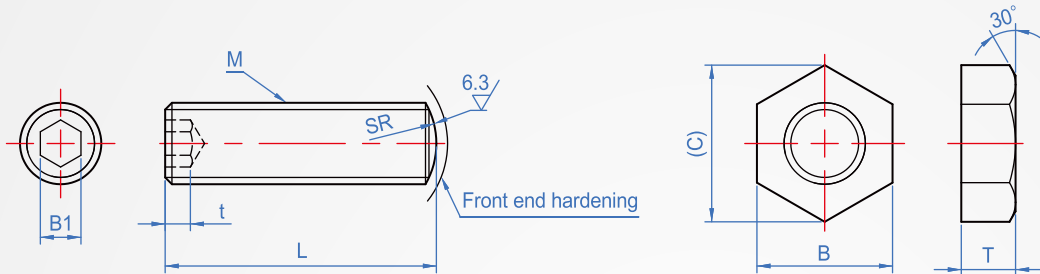


Firm Set Screw
WA755



Screw main part		Nut
Material(Finish)	Hardness	
S45C (Trivalent chromium)	HRC45~50	SS400 (Trivalent chromium)
SUS304	—	SUS304
SUS420J2	HRC45~	

SUS420J2 material after the front end get hardening will change color.



How to order

1 2 3
 WA755 - M4 - F - 15 -
TYPE M Pitch L
 Material chosen
 S45C.....
 SUS304..... S3
 SUS420J2..... S4

M	Pitch		L													inner hexagon		SR	nut				
	F fine teeth	P Coarse teeth														B1	t		B	(C)	T		
	unit: mm																						
M3	0.35	0.5	10	15	20	25	30	35	40								1.5	1.5	3	5.5	6.4	2.4	
M4	0.5	0.7	10	15	20	25	30	35	40	45	50	60					2	2.2	4	7	8.1		
M5	0.5	0.8	10	15	20	25	30	35	40	45	50	60					2.5	2.8	5	8	9.2	4	
M6	0.75	1		15	20	25	30	35	40	45	50	60					3	3	6	10	11.5		
M8	0.75	1.25			20	25	30	35	40	45	50	60					4	4	8	13	15	5	
M10	1	1.5				25	30	35	40	45	50	60	70	80	90	100		5	5	10	17	19.6	
M12	1	1.75					30	35	40	45	50	60	70	80	90	100		6	6	12	19	21.9	6
M16	1.5	2							40	45	50	60	70	80	90	100	120	8	7	16	24	27.7	8
M20	1.5	2.5								45	50	60	70	80	90	100	120	10	8	20	30	34.6	10

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